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ATTENTION!!!

PLEASE READ BEFORE ASSEMBLY

A/C INSTRUCTIONS AND CRIMP SPECIFICATIONS

1. Fittings will work with any standard barrier hose (not reduced barrier).
2. Install all fittings on compressor (#10 large), drier (#6 small), condenser (#6 small at bottom and #8 medium at top) and bulkhead (#6 small and #10 large) in a manner that best fits the application without any o-rings installed. It is usually easier to access the service port fittings when filling system if they are installed at the compressor.
3. Once the hoses are all routed and cut to length take the marker you used to mark hose for length and make a line on the tube of each fitting down onto the hose. This is your orientation or timing marks needed for the crimping process. Once you have established all timing marks you may now remove all hoses with fitting attached to have them crimped.
4. Hoses can now be crimped with any standard a/c crimper for standard barrier hose (not reduced barrier hose) this also includes most hand held crimp tools for standard barrier a/c hose.

Note: Install crimp collars onto the end of the hose before inserting the fitting. You may use refrigerant oil on the barb of the fittings to help the fittings slide down into the hose.

Kit includes:

(2) #10 female o-ring fittings (1) with low side port (2) large crimp collars
(2) #8 female o-ring fittings (1) with high side port (2) medium crimp collars
(4) #6 female o-ring fittings (4) small crimp collars
(2) high and low side port caps
Bag of o-rings